



Bergamid™ B70 Natural EL 70

Polyamide 6

Key Characteristics

General	
Material Status	• Commercial: Active
Regional Availability	• Europe
Features	• Good Impact Resistance • Good Stiffness • Good Processability • Good Strength • Lubricated • Medium Viscosity
Uses	• Appliances • Consumer Applications • Automotive Applications • General Purpose • Industrial Applications
RoHS Compliance	• RoHS Compliant
Appearance	• Natural Color
Forms	• Pellets
Processing Method	• Injection Molding

Technical Properties ¹

Physical	Typical Value (English)	Typical Value (SI)	Test Method
Density / Specific Gravity	1.13	1.13	ISO 1183
Molding Shrinkage			Internal Method
Across Flow	1.1 to 1.4 %	1.1 to 1.4 %	
Flow	1.1 to 1.4 %	1.1 to 1.4 %	
Mechanical	Typical Value (English)	Typical Value (SI)	Test Method
Tensile Modulus	435000 psi	3000 MPa	ISO 527-2/1
Tensile Stress	10900 psi	75.0 MPa	ISO 527-2/50
Tensile Strain (Yield)	4.0 %	4.0 %	ISO 527-2/50
Impact	Typical Value (English)	Typical Value (SI)	Test Method
Notched Izod Impact Strength	2.4 ft-lb/in ²	5.0 kJ/m ²	ISO 180/A
Thermal	Typical Value (English)	Typical Value (SI)	Test Method
Heat Deflection Temperature 66 psi (0.45 MPa), Unannealed	356 °F	180 °C	ISO 75-2/B
Heat Deflection Temperature 264 psi (1.8 MPa), Unannealed	149 °F	65.0 °C	ISO 75-2/A
Vicat Softening Temperature	392 °F	200 °C	ISO 306/A120
Melting Temperature	428 to 437 °F	220 to 225 °C	
Electrical	Typical Value (English)	Typical Value (SI)	Test Method
Comparative Tracking Index	600 V	600 V	IEC 60112
Flammability	Typical Value (English)	Typical Value (SI)	Test Method
Flame Rating (0.06 in (1.6 mm))	V-2	V-2	UL 94
Glow Wire Flammability Index 0.08 in (2.0 mm)	1380 °F	750 °C	IEC 60695-2-12

Processing Information

Injection	Typical Value (English)	Typical Value (SI)
Drying Temperature	176 to 194 °F	80 to 90 °C
Drying Time	2.0 to 4.0 hr	2.0 to 4.0 hr
Rear Temperature	455 to 473 °F	235 to 245 °C
Middle Temperature	464 to 482 °F	240 to 250 °C

Injection	Typical Value (English)	Typical Value (SI)
Front Temperature	473 to 491 °F	245 to 255 °C
Nozzle Temperature	482 to 500 °F	250 to 260 °C
Mold Temperature	140 to 194 °F	60 to 90 °C

Notes

¹ Typical values are not to be construed as specifications.